



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4121-3

Job Sheet 176576



Part No: D4121-3

Job Qty: 2 ea

Part Name: Hose Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/26/18

Job Tracking No:

Due Date: 5/7/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV D IPP REV:A NEW ISSUE 10-10-05 JLM VERIFIED BY:DD IPP REV:B AS PER ECN 11-598 11-06-05 JLM VERF:DD IPP REV:C 11.11.16 AS PER DWG REV.D DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs		5/7/18	0.00	0.00	Purchasing		4/18/05/07
110	Packaging	2 pcs		5/7/18	0.00	0.00	Packaging2		4/18/05/07
120	QC	2 pcs		5/7/18	0.00	0.00	QC6		38
130	Small Fab	2 pcs		5/7/18	0.00	0.15	Small Fab-5		9-89 DAS 38
140	QC	2 pcs		5/7/18	0.00	0.00	QC5		6 JUN 08 2018
150	Packaging	2 pcs		5/7/18	0.00	0.00	Packaging3-2	59213	6 JUN 08 2018
160	QC21-SA	2 Ea		5/7/18	0.00	0.00	QC21		9-89

Part Op 100 - Create D2729-1 label and include with W/O

Descriptions: 110 - Ensure Material Release Note is attached

130 - Install D2729-1 as per Dwg D4121

APR 30. 2018 PO 039753 x 2 AL

DAS 21 JUN 08 2018 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
156003-6D0590	Hose Assembly D4121-3	2 pcs (1 ea)	100-Purchasing	5069 646
D2182-045	Heat Shrink 4.5" Long	2 Ea (1 ea)	130-Small Fab	50303 83
D2729-1	Part Id Label (Re-Issue)	2 pcs (1 ea)	130-Small Fab	50509

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	156003-6D0590	2	0	0
130-Small Fab	D2182-045	2	48	0
	D2729-1	2	0	0

Part Specifications

Specifications could not be found.

Plex 4/26/18 9:10 AM dart.lavoie.chantal



Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S069059



Hose Assembly

PART NO: D4121-3

Serial No/Batch: S069059

Revision:

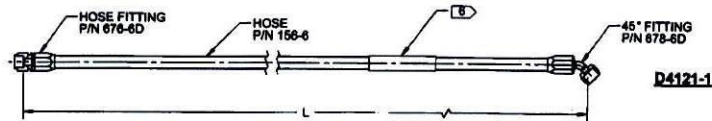
Operation: Packaging

Change No:

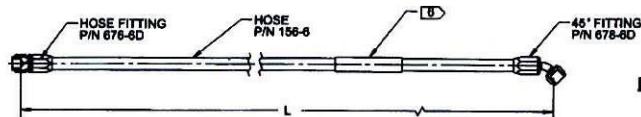
Mfg Date: 05/07/18

Job No: 176576

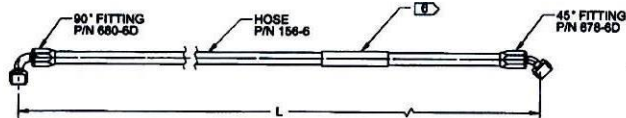
HOSE SPECIFICATION			
DART P/N	STRATOFLEX P/N	VENDOR	L
D4121-1	156003-6D0274	API AVIAL	27.50
D4121-3	156003-6D0560	API AVIAL	59.00
D4121-5	156062D1054D000	API AVIAL	105.50



D4121-1



D4121-3



D4121-5

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N & B/N USING D2728-1 LABEL INSTALLED WITH D2182-045 HEAT SHRINK
- 7) WEIGHT: N/A
- 8) STAINLESS STEEL COVERING TO HAVE MINIMUM THICKNESS OF 0.015"

RELEASED
2011-11-16

D	P/N 156003-6D0560 WAS 156003-6D0570 (2N D3-1)	RF	11.11.14
C	ADD P/N 156062D1054D000 TO D4121-5	RF	11.07.27
B	P/N 678-6D WAS P/N 678-6S (2N C4-1, 5A-1, P/N 678-6D WAS 678-6S (2N D3-1, C3-1), P/N 680-6D WAS P/N 680-6S (2N B3-1); UPDATE STRATOFLEX P/N (2N C3-1); UPDATE NOTE 6	RF	11.03.07
A	NEW ISSUE	RF	10.08.18
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. KENT, WA DRAWING NO. D4121 TITLE HOSE ASSEMBLIES SHEET 1 OF 1 SCALE NTS COPYRIGHT © 2014 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS UNCLASSIFIED AND IS DISTRIBUTION IS UNLIMITED UNLESS INDICATED OTHERWISE.	
DRAWN	RF		
CHECKED	RF		
MFG. APPR.	RF		
APPROVED	RF		
DE APPR.	RF		
DATE	11.11.14		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039753**

Supplier: AVI002-VU
Aviall
PO BOX 842267
Dallas, TX 75284-2267 USA
Phone: 905-676-1695
Fax: 905-676-9046

PO No: PO039753
PO Date: 4/30/18
Due Date: 5/7/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick
Phone:

E-MAILED
MAY 01 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	101005-4CR-0180		Oil Drain Line D5373-1	Firmed	5/7/18	4 Ea	0 Ea	4 Ea	\$121.96/Ea	\$487.84
Line Item Note W/O 176572										
2	101005-4CR-0062		Oil Drain Line - D5373-3	Firmed	5/7/18	4 pcs	0 pcs	4 pcs	\$120.00/pcs	\$480.00
Line Item Note W/O 176571										
3	156001-6D0096		Hose Assembly D3297-1-0098 receive pcs	Firmed	5/7/18	2 Ea	0 Ea	2 Ea	\$79.64/Ea	\$159.28
Line Item Note W/O 176573										
4	156001-6D0121		Hose Assembly D3297-1-0121	Firmed	5/7/18	2 pcs	0 pcs	2 pcs	\$82.87/pcs	\$165.74
Line Item Note W/O 176574										
5	156005-6D0350		Hose Assembly D3297-3-0350	Firmed	5/7/18	2 pcs	0 pcs	2 pcs	\$247.38/pcs	\$494.76
Line Item Note W/O 176577										
6	156003-6D0274	156003-6D0274	Hose Assembly D4121-1 As per Dwg D4121 Rev. D.	Firmed	5/7/18	4 pcs	0 pcs	4 pcs	\$243.69/pcs	\$974.76
Line Item Note W/O 176575										

Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
7	156003-6D0590	156003-6D0590	Hose Assembly D4121-3 As Per Dwg D4121 Rev. D	Firmed	5/7/18	2 pcs	0 pcs	2 pcs	\$295.38/pcs	\$590.76
Line Item Note W/O 176576										
8	156062D1054D000	156062D1054D000	Hose Assembly D4121-5 As Per Dwg D4121 Rev. D	Firmed	5/7/18	2 pcs	0 pcs	2 pcs	\$497.06/pcs	\$994.12
Line Item Note W/O 176578										
									Grand Total:	\$4,347.26

DAS
38
9-89

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS



Plex 5/1/18 1:20 PM dart.Lussler.Patrick



Hose Shop 2755 Regent Blvd. DFW Airport 75261

Phone 972-586-1380 Fax 972-586-1381 www.aviall.com

TSO CERTIFICATION

It is hereby certified that (A) The parts and/or materials reflected herein were produced under Federal Aviation Administration approved manufacturing and quality control system/methods as set forth in the FAA issued technical standard order authorizations (TSOA) issued to Stratoflex and (B) such part and/or materials are new and are in condition for safe operation.

Aviall Order Number: 1004044118

Part Numbers:

1. 156062D1054D000 2EA.
2. 156003-6D0590 2EA.
3. 156005-6D0350 2EA.
4. 156003-6D0274 4EA.
5. 156001-6D0121 2EA.
6. 156001-6D0096 2EA.

Signed: _____

Date: 5-4-18

Aviall is not providing OEM parts. Aviall is an authorized Stratoflex distributor providing TSO assemblies. Numbers referenced per customer requirements are for customer reference ONLY and are in no way intended to be represented as OEM parts. Any reference to an OEM part number does not authorize or reflect installation authority for this part. The installation authority is provided by the mechanic installing this product in accordance with FAR Part 43.

If applicable, satisfactory compliance with the conditions and tests required for TSO approval indicates the hose assembly has met the minimum performance standards as stated in the TSO. Furthermore, it is the responsibility of the installer to determine the installation eligibility and that it will not cause the hose assembly to be subjected to conditions in excess of those for which it has been approved.